

Work Order ID 84069

84069

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Wednesday, May 02, 2012 1:04:02 PM

Item ID: D2690-17

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cable

Start Date: 5/2/2012 Start Qty: 20.00

20

Cust Item ID:

Required Date: 5/8/2012 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date: 12-05-2

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2690	Rev B2								
100	Small Fab	0.00				20X			SP 12/05/09
100	Small Fab	0.00							
	Memo								
	Assemble as per Dwg D2690								
110	QC5- Inspect part completeness to step on W/O	0.00				20			SP 12/05/10
110	QC	0.00							
	Memo								
	Quality Control								
120	Identify as per dwg & Stock Location	0.00				20X			SP 12-5-10
120	Packaging	0.00							
	Memo								
	Packaging								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Cust Item ID:

Required Date: 5/8/2012 Req'd Qty: 20.00

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Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation	Description
1	Start
2	Input: Read the number of elements to be sorted (n)
3	Input: Read the array of numbers to be sorted
4	Output: Print the array of numbers to be sorted
5	Process: Sort the array of numbers using bubble sort
6	Output: Print the sorted array of numbers
7	Stop

Set Up/ Run Hours

Tool ID**Tool #**

Plan Code

**Accept
Qty**

Reject
Qty

Reject Number

**Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MC5 12/05/10

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D2690-17

Start Date: 5/2/2012

Required Date: 5/8/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: C01.08.24Removed Manufacturer Release CertificationSM/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
CBL-1240		Purchased	No			100	f	437.2672	1.416	29.81053			
CRI -1240									**				
Cable													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		437.267189							
				113565		3.911789							
				119021		420.322							
				119690		13.0334							
CBL-460		Purchased	No			100	Each	880.0000	2	40			
CRI -460									**				
Loop Sleeve													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		880							
				121574		880							

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

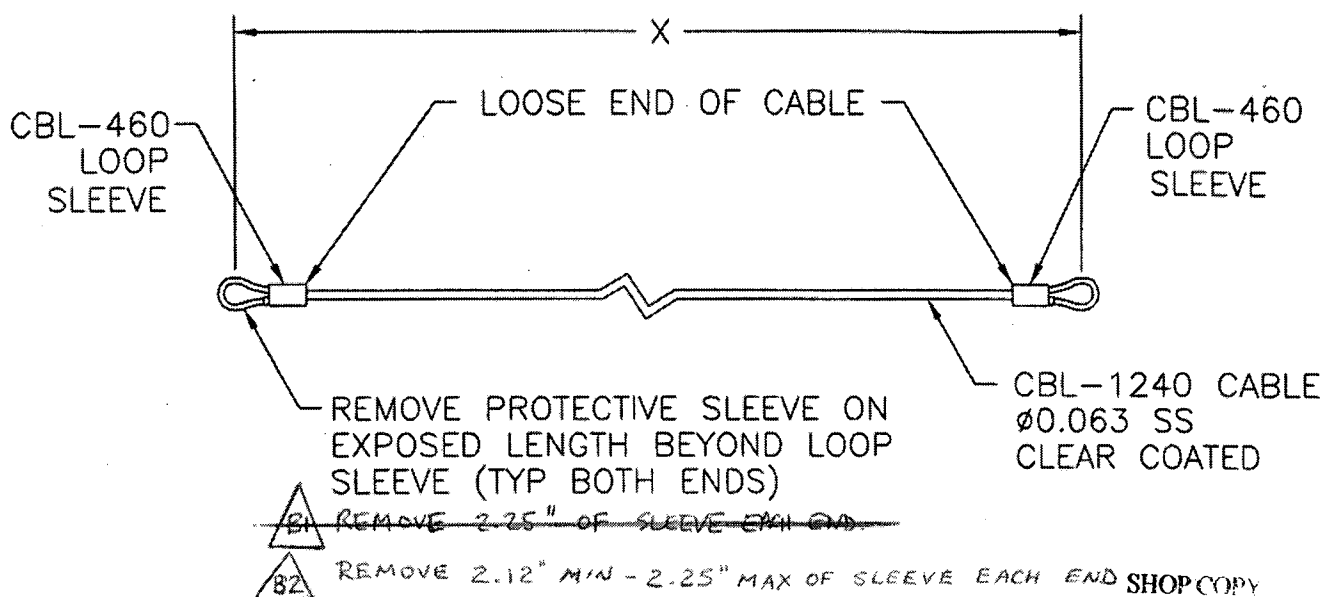
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DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	<i>CP</i> 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	<i>CP</i> 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *84069*

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's									
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W/O:		WORK ORDER CHANGES					
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